

*Start over actual
leaf
Ball*



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

grey sandtex

D350-607-511
Job Sheet 192055



Part No: D350-607-511

Job Qty: 1 pcs

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/15/19

Job Tracking No:

Due Date: 4/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Packaging 1 - Pick Kit	1 pcs	4/15/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S168858

Part: D350-607-511

Job No: 192055

Serial No/Batch: S168858

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7 of 8 F.A. STC SR00213NY 15/09/09, EASA STI

Plex 3/15/19 9:07 AM Dart.lajeunesse.marie

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
150 QC 4	1 pcs	4/15/19	0.00 0.00		QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 69	DAS
					QC 4 - 9	46
					QC 4 - 46	9-89 APR 02 2019
160 Packaging 3-1 - Stock - B4B	1 pcs	4/15/19	0.00 0.00		Packaging 3 - 1 - B4B	DAS
					Packaging 3 - 2 - B4B	46
					Packaging 3 - 3 - B4B	9-89 APR 02 2019
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
165 DC - 1 - B4B	1 pcs	4/15/19	0.00 0.00		DC - 1 - B4B	DAS
					DC - 2 - B4B	21 APR 02 2019
170 QC 21 - FG	1 pcs	4/15/19	0.00 0.00		QC 21 - FG - 21	9-89
					QC 21 - FG - 70	DAS
					QC 21 - FG - 53	21 APR 02 2019

Part Op 140 - Pick Kit

Descriptions: 150 - QC4- 100% Inspect kits for completeness

160 - Identify as per dwg & Stock Location: _____

165 - Document Control - Photocopy bluefile & type labels per PPP D350-607-511 CHG008

170 - QC21- Final Inspection - Work Order Release

008951

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	20 Ea (20 ea)	140-Packaging 1 - Pick Kit	5114891
AN4-42A	Bolt	4 Ea (4 ea)	140-Packaging 1 - Pick Kit	5148670
AN6-13A	Bolt	2 Ea (2 ea)	140-Packaging 1 - Pick Kit	5152075
D3501-1	Bushing	8 pcs (8 ea)	140-Packaging 1 - Pick Kit	5161969
D3910-3	Crosstube Lug	2 pcs (2 ea)	140-Packaging 1 - Pick Kit	5164904
D3910-5	Crosstube Lug	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5164907
D3910-7	Crosstube Lug	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5164893
D3984-030	Rubber Extrusion, X-tube, 3"	8 pcs (8 ea)	140-Packaging 1 - Pick Kit	5151966
D4148-041	Fwd Crosstube Lug Assembly	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5167535
D4149-041	Aft Crosstube Lug Assembly	1 Ea (1 ea)	140-Packaging 1 - Pick Kit	5167538
D4775-041	Strut Assembly	2 pcs (2 ea)	140-Packaging 1 - Pick Kit	5167540
D4776-3	Skidtube Clevis	2 Ea (2 ea)	140-Packaging 1 - Pick Kit	5164900
MS21042L4	Nut	24 Ea (24 ea)	140-Packaging 1 - Pick Kit	5161468
MS21042L6	Nut	2 Ea (2 ea)	140-Packaging 1 - Pick Kit	5152846
NAS1149F0432P	Washer	40 Ea (40 ea)	140-Packaging 1 - Pick Kit	5152652
NAS1149F0663P	Washer	4 Ea (4 ea)	140-Packaging 1 - Pick Kit	5051477
D4085-3	Placard	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5156920
D4713-1	Spacer	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5131224
MS3367-5-0	Tie Wrap	1 Ea (1 ea)	140-Packaging 1 - Pick Kit	5050161

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Packaging 1 - Pick Kit	AN4-14A	20	748	0
	AN4-42A	4	169	0
	AN6-13A	2	196	0
	D3501-1	8	407	0
	D3910-3 - grey	2	36	0
	D3910-5 - grey	1	62	0
	D3910-7 - grey	1	67	0
	D3984-030	8	128	0
	D4085-3	1	54	0
	D4148-041 grey	1	17	0
	D4149-041 - grey	1	1	0
	D4713-1	1	25	0
	D4775-041 - grey	2	30	0
	D4776-3 - grey	2	22	0
	MS21042L4	24	4,463	0
	MS21042L6	2	316	0
	MS3367-5-0	1	171	0
	NAS1149F0432P	40	1,823	0
	NAS1149F0663P	4	248	0

Part Specifications

Specifications could not be found.

Plex 3/15/19 9:07 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date :	Sequence #:	QTY Affected :			MRB (QSI042)
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
		Other/Details:			

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
					1	D4917-332	PLACARD, MAX LOAD
1	1	1		1	1	D4085-3	PLACARD, INSTRUCTIONS
						D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

• COPYRIGHT © 2010 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: F

Date: 18.11.21